Recent Advances in the Total Synthesis of Piperidine Azasugars

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Keywords: Alkaloids / Azasugars / Glycosidase inhibitors / Total synthesis

Since the discovery of nojirimycin, a glycosidase inhibitor, polyhydroxylated piperidines (also called azasugars: the ring O-atom of a carbohydrate is replaced by nitrogen) have attracted considerable attention and have been the target of numerous synthetic strategies during the last decade. The efficient synthesis of naturally occurring azasugars and their analogs is of considerable importance due to their potential glycosidase inhibitor properties. Some of them have been

widely investigated as candidates for drugs to treat a variety of carbohydrate-mediated diseases such as diabetes, viral infections, including HIV, cancer metastasis, hepatitis, and Gaucher's disease. This microreview focuses on recent syntheses of azasugars. In addition, the biology of these compounds is briefly considered.

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Introduction

In 1966, nojirimycin (1; NJ) was discovered as the first alkaloid that mimics a sugar (Figure 1).[1] Almost forty years later, more than one hundred polyhydroxylated alkaloids have been isolated from plants and microorganisms and are arousing great interest both as tools to study cellular mechanisms and as potential therapeutic agents. In fact, these natural compounds, because of their structural resemblance to the sugar moiety of natural substrates of glycosidases, were believed to be potential inhibitors of the wide range of enzymes involved in important biological processes such as intestinal digestion, post-translational processing of glycoproteins or lysosomal catabolism of glycoconjugates. For this reason, sugar-mimic alkaloids were predicted to have a future as new drugs in antidiabetic therapy, as antiviral and anti-infective agents, or in lysosomal storage disease

Naturally occurring sugar mimics with a nitrogen in the ring are classified into five structural classes: polyhydroxylated piperidines, pyrrolidines, indolizidines, pyrrolizidines, and nortropanes. The main representatives of these different classes are respectively NJ (1), isolated from Streptomycin filtrate, [1] CYB 3 (2), found in the seeds and leaves

Figure 1. Main representatives of naturally occurring iminosugars.

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of Castanospermum australe, [2] swainsonine (3), isolated from Swainsona canescens in 1979,[3] alexine (4), isolated from Alexa leiopetala,[4] and calystegines like 5 present in the roots of *Lycium chinense*^[5] (Figure 1).

MICROREVIEWS: This feature introduces the readers to the authors' research through a concise overview of the selected topic. Reference to important work from others in the field is included.

Nojirimycin 1 **CYB3 2** Swainsonine 3 Alexine 4 Calystegine A₃ 5 (+)-Adenophorine 6

More information about the natural occurrence of these alkaloids and some of their analogs can be found in a recent review published by Nash and co-workers. [6] It can be noted that, since the year 2000, new deoxy-imino sugars like (+)-adenophorine (α -1-deoxy-1-C-methylhomonojirimycin; 6) have been discovered in plants [7] and this explains why chemists must pursue their investigations in the synthesis of novel original imino sugar structures.

The distribution of naturally occurring imino sugars like NJ and their potential therapeutic applications will be considered here. A large number of polyhydroxylated piperidines and pyrrolidines have already been described and their syntheses reported in a number of articles. The chemistry part will summarize the more representative syntheses of 2-hydroxymethylpiperidines bearing at least two alcohol functions on the ring (Figure 2) published from 1999 to June 2004.



Figure 2. Polyhydroxylated 2-hydroxymethylpiperidines.

Natural Occurrence of Piperidinic Imino Sugars

As NJ was first described in the 1960's as an antibiotic produced in bacterial cultures of *Streptomyces roseochromogenes* R-468 and *Streptomyces nojiriensis* SF-426,^[8] and its isomers mannojirimycin^[9] (7; MJ, nojirimycin B) and galactonojirimycin^[10] (8; GJ, galactostatin) were isolated twenty years later from species of *Streptomyces* (Figure 3). NJ, like its isomers, is an unstable product because of its hemiacetal structure and therefore its corresponding 1-deoxy analog,



Morwenna S. M. Pearson (right) was born in Redhill (Great Britain) in 1979. During her undergraduate education, she worked in Professor Pierre Roger's group at Sanofi Synthelabo (Bagneux, France) under the guidance of Dr. Genevieve Estenne Bouhtou. In 2003, she received her M.Sc. degree in Chemistry from the University of Nantes, under the supervision of Professor Jean Claude Meslin and Dr. David Deniaud, for her work on the synthesis of pyrimidine nucleoside analogs by [4+2] cycloaddition reaction. In 2004, she joined Professor Jacques Lebreton's group at the University of Nantes where she has since been pursuing a Ph.D. in synthetic organic chemistry. Currently, her research interests involve the total synthesis of azasugars, potential glycosidase inhibitors, in enantiomerically pure form.

Monique Mathé-Allainmat (center) was born in Paimpol (France) in 1963. She studied chemistry at the University of Rennes and received her Ph.D. degree in 1990. During her thesis work under the guidance of Professor Daniel Plus-

quellec (Rennes), she developed novel reagents and new methodologies for selective protection of free mono- and disaccharides. After postdoctoral studies with Dr. Michel Langlois at the University of Paris XI (Châtenay-Malabry), she joined the CNRS in 1993. Here, she spent a few years working in the field of medicinal chemistry, particularly on the design and synthesis of serotoninergic and melatoninergic analogs, adapting some synthetic projects to solid- or solution-phase synthesis. In 2001, she joined Professor Jacques Lebreton's group at the University of Nantes. Her current research interests include the design and synthesis of analogs of bioactive molecules and the development of methodologies for solid or solution phase synthesis.

Valérie Fargeas (left), born in 1968 in Maisons-Alfort in France, completed her Ph.D. in organic chemistry at the Faculty of Pharmacy of Châtenay-Malabry (Paris XI) in 1997 for work in the field of the enantioselective synthesis of Tylonolide with Professor Janick Ardisson. She spent a postdoctoral year with Professor Philip Kocienski at the University of Glasgow (Glasgow, Scotland) working on the total synthesis of Rhizoxine. After carrying out another postdoctoral fellowship with Dr. David Grierson (Institut Curie, Orsay, France), she moved in 1998 to the University of Nantes to join Professor Jean-Paul Quintard's team, working on a project concerning the nitrodestannylation reaction. She then joined Professor Jacques Lebreton's group where she is currently a Senior Lecturer. She has research interests in various aspects of the stereoselective total synthesis of bioactive products and analogs (nucleosides, anticancer drugs).

Jacques Lebreton (second row) was born in Guérande (France) in 1960. He received his Ph.D. degree (1986) from the University of Paris XI-Orsay under the supervision of Professor Eric Brown (Le Mans). His thesis work included the total synthesis of C-nor D-homosteroids. In 1986, he started his first postdoctoral fellowship with Professor James A. Marshall at the University of South Carolina working on the [2,3]-Wittig rearrangement and its application in total synthesis. Following a second post-doctoral fellowship with Professor Robert E. Ireland at the University of Virginia working on the total synthesis of monensine, he joined the laboratories of CIBA-GEIGY (Novartis) in Basle in 1990, where he worked in Dr. Alain De Mesmaeker's group in the field of antisense. In 1994, he joined the CNRS and spent a few years in the group of Dr. Jean Villiéras (UMR-CNRS 6513, Nantes) concerned with organometallic chemistry. In 1998, he was promoted to Professor at the University of Nantes. His major research interests are organometallic chemistry and medicinal chemistry. In 2000 with his friend and colleague A. Guingant, he set up a research group, named Symbiose, devoted to developing research at the interface between chemistry and biology. Most of his recent work has focused on the synthesis of bioactive molecules, such as steroids, nucleosides, alkaloids, and azasugars, for biological evaluation purposes in the fields of HIV, central nervous system diseases and cancer through academic and industrial collaborations. His research efforts also include the synthesis of labeled molecules to study biological processes.

1-deoxynojirimycin (9; DNJ), was synthesized by reduction with NaBH₄ or from L-sorbofuranose by Paulsen and coworkers.[11] It is noteworthy that Paulsen was a pioneer in the development of monosaccharide analogs having nitrogen or sulfur in the ring and that few imino sugars had been synthesized prior to their identification from natural sources. Thus, DNJ (9) was later isolated from the roots of mulberry trees (Moracae) and was called moranoline.^[6] Although 1-deoxymannojirimycin (10; DMJ) was also found to be produced by Streptomyces lavandulae SF-425 and recently extracted from Adenophora triphylla, [6] the corresponding 1-deoxygalactonojirimycin (11; DGJ) has not yet been reported from natural sources.

α- or β-Homomannojirimycin 13

Figure 3. NJ, DNJ and HNJ isomers.

 α - and β -Homonojirimycin (12; HNJ) and α - and β homomannojirimycin (13; HMJ) are stable compounds found in the roots and leaves of Aglaonema treubii[12] and in bulbs of Hyacynthus orientalis.

These plants also produce glycosides and isomers of these four compounds, like 7-O- β -D-glucopyranosyl of α homonojirimycin (MDL, 25637) which was first designed and synthesized as a transition-state analog of sucrose by Liu.[13] A series of alkylated polyhydroxypiperidines are also produced by the tropical African legume Angylocalyx pynaertii, such as N-methyl-DMJ (14) or 1,6-dideoxynojirimycin (15; Figure 4).^[14] Recently, novel polyhydroxylated piperidine alkaloids with a longer alkyl substituent branched on the cyclic moiety have been isolated from Adenophorae radix, such as (+)-adenophorine (6), 1-deoxyadenophorine (**16**), or β-1-*C*-butyl DGJ (**17**).^[7]

Figure 4. Alkylated and deoxy analogs of DNJ.

The dideoxynojirimycin analog fagomine (18; Figure 4) was first isolated from Fagopyrum esculentum (Polygonaceae). 3-epi-Fagomine (19) and 3,4-di-epi-fagomine (20) and their glucopyranosyl derivatives were found in leaves of Xanthocercis zambesiaca (Leguminoseae) in 1997.[15]

Target of Piperidinic Imino Sugars: Biological **Activities and Therapeutic Applications**

Carbohydrate branching or hydrolysis catalyzed by enzymes are widespread biological processes. These enzymes, named glycosyltransferases and glycosidases, are involved in the biosynthesis and degradation of oligosaccharides and glycoconjugates (glycoproteins, glycolipids, proteoglycans) that are found in nearly all forms of life. Their inhibition can affect the digestion of polysaccharides and the maturation, transport and secretion of glycoproteins. Because cellsurface carbohydrates are involved in various biological functions, such as cell-cell recognition, cell adhesion, and cell-growth regulation, their implication in the immune response, oncogenesis, tumor metastasis, and the differentiation of cells is no longer doubted. Therefore, searching for inhibitors of glycosidases that play an important role in the control of cell-surface carbohydrate structure and function could lead to the emergence of novel antiviral, anti-infective or anti-cancer agents.

Alkaloids mimicking sugars have now been proved to inhibit glycosidases because of their structural resemblance to the sugar moiety of the natural substrates of these enzymes.

Antidiabetic Agents

Digestive α -glucosidases, located in the small intestine, are enzymes that hydrolyze dietary carbohydrates to monosaccharides, which are absorbed through the intestinal wall. In 1995, it was thought that treatment of noninsulin-dependent diabetes (type II diabetes) could be achieved by means of these enzymes, thus regulating the absorption of carbohydrates.

DNJ 9, described as having an inhibitory effect on mammalian α -glucosidases in vitro, was thought to be promising for diabetes, but its efficacy in vivo was not as good as expected. In order to optimize this natural compound, a series of DNJ derivatives was developed and *N*-alkylated-type analogs like Miglitol (21; BAY m1099; Figure 5) were characterized as potent inhibitors of the glycogenolysis induced by glucagon in studies with hepatocytes.^[16] Today, Miglitol is commercially available in the USA and Canada for the treatment of type II diabetes (GLYSETTM).

Figure 5. Promising antidiabetic imino sugars.

In this type II diabetes, an increase in hepatic glucose production and in blood glucose level is observed. Pre-

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venting this could be achieved by inhibition of hepatic glycogen phosphorylase. Isofagomine (22; Figure 5) was recently found to be a good inhibitor of liver glycogen phosphorylase, blocking glycogen degradation in hepatocytes in culture. Interestingly, some *N*-alkylated analogs of isofagomine retain the micromolar activity value, whereas experiments with fagomine (18) or DNJ (9) resulted in a dramatic loss of activity, thereby illustrating the specificity of some imino sugars.^[17]

Processing Glycosidases and Quality Control in the Endoplasmic Reticulum

The oligosaccharide chains of N-linked glycoproteins are now believed to be involved in a large number of biological phenomena at the cell surface, like cell-cell adhesion, recognition, differentiation, and also infection processes by viruses and bacteria. The endoplasmic reticulum (ER) and Golgi apparatus are the center of the formation of complex N-glycan chains by the action of specific α -glycosidases as well as glycosyltransferases. The final N-glycan structures depend on the polypeptides and enzymes expressed in the cell.^[18] In mammalian cells, removal of α-1,2-linked mannose residues from oligosaccharide precursors is essential for maturation to hybrid or complex oligosaccharides, while removal of α -1,3- or α -1,6-linked mannose residues is required for complex N-glycan synthesis. In the ER, the glycosidases are not only implicated in deglycosylation steps but are also closely involved in the quality control system designed to promote folding and oligomerization of novel mature proteins.^[19] However, initiation of the biosynthesis of the oligosaccharide chains of N-linked glycoproteins is induced by insertion of a common oligosaccharide moiety (Glc₃Man₉GlcNAc₂) into the glycosylation site of the concerned polypeptide and successive removal of the glucose and mannose residues by ER glycosidases (Figure 6).

It is now clear that modification or alteration of one or more biological events during the biosynthesis of *N*-linked

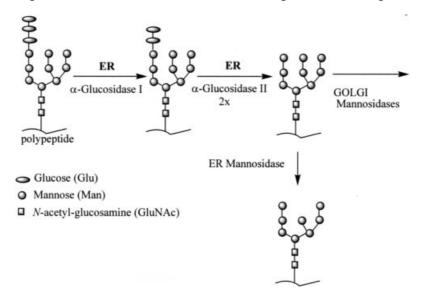


Figure 6. ER glycosidase pathways.

or asparagine-linked glycoproteins could have an impact, for instance, on viral infection or tumor invasion. [20] As an example, HIV viral infection of a cell is promoted by the participation of two key glycoproteins present on the membrane of the cell: gp120 and gp41. Compounds that interfere with correct glycoprotein glycosylation could prevent invasion by the virus. DNJ, as well as its N-butyl analog 23 (NB-DNJ) and peracylated N-butyl analog (Glycovir), have been found to be active at concentrations of around 0.5 mg mL⁻¹ on HIV.^[21] In the same piperidine series, many epimers or derivatives do not show anti-HIV activity, with compound 24^[22] and castanospermine 25 (Figure 7) being notable exceptions. In addition, N-nonyl-DNJ (26) has been shown to be 100-200 times more potent than NB-DNJ (23) in the inhibition of hepatitis B virus in cell-based assays.^[23] It is now clear that the identification of inhibitors of classes of enzymes like α-glycosidases, α-L-fucosidases, and bacterial neuraminidases involved in viral and bacterial infections could be achieved by the design and synthesis of new original imino sugars.^[20]

HO, OH HO OH
$$H_3$$
C OH H_3 C OH H

Castanospermine 25

Figure 7. Potential agents targeting lysosomal storage disorders.

Lysosomal Storage Disorders

In a similar approach, disorders in the biosynthesis or catabolism of glycolipids in the cell (glycosphingolipids) have an impact on the so-called lysosomal storage diseases like type 1 Gaucher disease or Fabry disease.^[24] In normal cells, there is a balance (homeostasis) between the degradation of glycosphingolipids (GSLs) in the lysosome and their biosynthesis in the ER/Golgi system. The rates of influx of GSLs and efflux of metabolites are in equilibrium. In a lysosomal storage disease cell, enzyme activity in the lysosome is so low that GSLs accumulate. However, although the catalytic activity of the enzymes is reduced, it is not totally eliminated. Thus, drugs that could regulate the biosynthesis of GSLs to a concentration that fits well in the residual enzymatic activity could prevent storage. Such a therapeutic strategy has been carried out with N-alkylated DNJs, which are inhibitors of ceramide-specific glucosyltransferases.^[25] A structure–activity relationship study on the inhibition of α -glucosidase and ceramide glucosyltransferase has been performed with N-alkylated compounds like N-nonyl-DNJ (26) or N-7-oxadecyl-DNJ (27) and it was noted that the mode of action of these potential inhibitors might be markedly different with both enzymes (Figure 8).^[26]

 $\alpha\text{-glucosidase I: IC}_{50}$ = 1.44 μM ceramide glucosyltransferase : no inhibition at 2 mM

N-nonyl-DNJ 26

 $\alpha\text{-glucosidase I: IC}_{50}$ = 0.48 μM ceramide glucosyltransferase : 96 % (200 $\mu\text{M})$

N-7-oxadecyl-DNJ 27

 α -glucosidase I: IC₅₀ = 0.29 μM ceramide glucosyltransferase : 97 % (200 μM)

Figure 8. Specificity of DNJ and original N-alkylated analogs.

The second experimental approach was the binding of lysosomal glycosidases (α - and β -galactosidases or β -glucosidase) with *N*-butyl-DNJ (23) or *N*-nonyl-DNJ (26), to favor the active three-dimensional structure of these lysosomal enzymes and induce correct catalysis (chemical chaperone).^[27]

Tumor Metastasis

The membrane surfaces of malignant cells differ from normal ones in the structure and composition of their gly-coproteins, glycolipids, and proteoglycans. Consequently, the nature of the carbohydrates that participate in the complex process of metastasis is also specific and these sugars are sometimes altered.^[28] A study of the inhibitory effect of imino sugars like NJ, MJ, or DNJ has been carried out by

Tsuruoka and co-workers in a model of pulmonary metastasis of mouse B16 melanoma. In vitro treatment with 10 mg mL^{-1} of the tested compounds was 98% and 80% effective with NJ (1) and DNJ (9), respectively, and 57% effective with MJ (7), thus highlighting the participation of α -glycosidases in metastatic processes.^[28]

Glycosidase Mechanisms and Nonnatural Glycosidase Piperidine Inhibitors

Glycosidases catalyze the same reaction – hydrolysis of a glycosidic bond – and to date more than two thousand glycoside hydrolases have been identified and classified into 97 different families. Structural information about these glycosidases is available at a specific website (http://afmb.cnrs-mrs.fr/CAZy). This enzymatic reaction can occur with one of two possible stereochemical controls – inversion or retention of configuration – leading to two different mechanisms (Figure 9).^[29]

Two carboxylic residues at the enzymatic site are responsible for this specific cleavage, which also involves a molecule of water. In inverting glycosidases (Figure 9a), the two carboxylic groups playing the role of acid and base catalysts are suitably placed at an average distance of 10.5 Å to allow the substrate and the molecule of water to bind together. The mechanism involves an oxocarbenium ion as the transition state. In retaining glycosidases (Figure 9b), a covalent glycosyl–enzyme bond is formed in the first step leading to the loss of the aglycon part. In the second step, the basic carboxylate group located on the opposite side of the pyranose plane reacts with the molecule of water to form a hydroxyl ion, which attacks the anomeric center and releases the sugar. In these currently accepted mechanisms, the oxo-

carbenium ion at the anomeric center is probably present in the transition states. Furthermore, structural information has been obtained by X-ray crystallography on trapped covalent intermediates. The role of substrate distortion, particularly in β -glycosidases, has also been evoked because this may favor sugar-bond cleavage.[30]

Considering that the enzyme should bind more strongly to the transition state than to the substrate, the design and synthesis of potential inhibitors of glycosidases must take these mechanisms into account. The relative importance of shape and charge in the design of new glycosidase inhibitors is still uncertain, as illustrated by the following question: why are neutral glyconolactones like 28 and protonable hydroxy piperidines like DNJ 9 equivalent inhibitors of β-glycosidases (Figure 10)? More information can be found in a complete and specific paper on the transition-state analog glycosidase inhibitors recently published by Bols and coworkers.[31] In this review, the authors concluded that, among all the glycosidase inhibitors considered, including those that emulate protonation of an exocyclic oxygen, like compound 29, or are in favor of an oxocarbenium ion-like transition state, like DNJ (9), or that mimic charge at the anomeric site, like 30, or at several positions, like 31, and neutral inhibitors like 32 (Figure 10), the best ones seem to be the azasugars having a nitrogen in place of the exo- or endocyclic oxygen or in place of the anomeric carbon.

However, selectivity factors towards α - or β -glycosidases or a specific enzyme in one of these two groups remain unclear. It must also be remembered that introduction of a substituent other than a hydroxyl group on the six-membered ring, or attachment of one or more monosaccharides on the aza ring, could play an important role in enzyme specificity.

Figure 9. Mechanisms of inverting a) and retaining b) glycosidases.

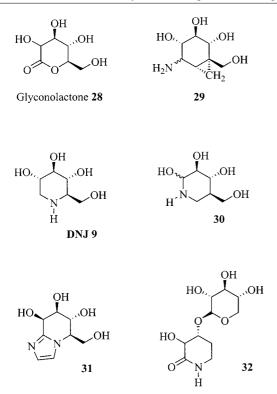


Figure 10. Various glycosidase inhibitors with different structures and protonable center.

The azasugars discussed in this review belong to those inhibitors that mimic a positively charged endocyclic oxygen. These polyhydroxylated piperidines must resemble the transition state of acidic glycoside hydrolysis, which is believed to be late. However, in their protonated form, the anomeric center is still sp³ hybridized and they do not adopt a half-chair conformation as expected for oxocarbenium transition-state analogs of glycoside cleavage processes (Figure 11).

Figure 11. Protonated DNJ and oxocarbenium transition state.

Identification of protonated NJ or DNJ as transitionstate analogs has been discussed and questions remain unanswered. However, their possible interaction with the catalytic carboxyl/carboxylate groups provides a rational explanation for their observed activity, even if it is not clear whether the basic piperidine deprotonates the catalytic acid carboxylic group or interacts in a protonated form with the catalytic nucleophile.

In α - and β -retaining glycosidases, the main differences lie in the relative positions of the catalytic acid and basic carboxyl groups. Whether the transition state is preferentially charged on the ring oxygen (Figure 12, state A) or on

the anomeric carbon (Figure 12, state B) should induce a specific enzymatic hydrolysis. This has been clearly demonstrated with analogs with nitrogen in the anomeric position or in place of the oxygen ring. The first ones, like isofagomine (22), are good inhibitors of β -glycosidases in which the catalytic carboxylate is located beneath the sugar ring. α -Glycosidases, in which the catalytic carboxylate is located above this ring, are preferentially inhibited by DNJ analogs. [32] Even though isofagomine has been shown to be a potent inhibitor of β -glucosidases, DNJ (9) also binds these enzymes with micromolar affinity. A recent study published by Davies and co-workers has reinvestigated the binding of these two azasugars to β -glucosidases taking into account structural and thermodynamic requirements. [33]

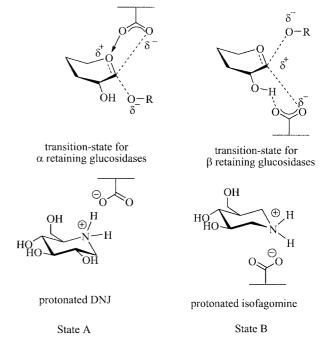


Figure 12. Transition states for α - and β -retaining glycosidases.

Aza inhibitors that mimic charge in several places have been developed, like amidine or amidoxime analogs (33) of DNJ or azasugars fused with heterocycles like imidazole 31 or triazole (Figure 13). The azoles, in particular, have led to a better understanding of α - and β -glucosidase mechanisms and have also shown good and specific inhibitory properties. [32]

Figure 13. Amidoxime and MJ-imidazole derivatives.

Some authors have also prepared disaccharide analogs with the aglycon part of a natural substrate branched to the

designed azasugar inhibitor in order to increase potency and selectivity. As mentioned previously, *N*-alkylated compounds like Miglitol (21) or NB-DNJ (23) have been approved as potential therapeutic agents for lysosomal storage. It is now clear that the introduction of structural modifications on the natural glycosidase inhibitor NJ (1), in terms of epimerization or *C*- or *N*- substitutions, might open the way to the identification of novel azasugars with potential therapeutic applications.

Synthesis of Azasugars

It is not surprising that the strong therapeutic potential of azasugars has generated a huge interest in their synthesis and structural modification and has stimulated many groups to develop short and stereoselective routes. In this context, many recent syntheses (from 1999 to June 2004) use readily available and inexpensive chiral-pool starting materials such as carbohydrates, amino acids, and tartaric acids. Furthermore, the obvious similar structural features between azasugars and carbohydrates have made them ideal starting materials. Sharpless asymmetric epoxidation and dihydroxylation reactions have found successful applications in the chiral synthesis of azasugars. In addition, chemoenzymatic synthesis has been used effectively in this field.

The following chemistry part is organized according to the different synthetic strategies listed above.

Chiral-Pool Starting Materials: Carbohydrates

A wide range of carbohydrates is available providing excellent chirons.^[34] Depending on the targets, the main challenge in this approach is the differentiation of the hydroxy groups and the conversion of one of them into an amino group or a precursor. In addition, the restructuring of the chiral pool with stereoselective chemical transformation is crucial to the efficiency and the viability of the syntheses. In this context, many azasugars have been obtained from carbohydrates, in most cases with an intramolecular cyclization reaction using a nucleophilic amine or an intramolecular reductive amination cyclization as the key step.

As the first example, an intramolecular electrophilic iodination of a terminal double bond with a nucleophilic amine has been skilfully used by Compain, Martin et al. [35] to synthesize various α -1-C-substituted derivatives of fagomine (18), as illustrated in Scheme 1. 3,4,6-Tri-O-benzyl-Dglucal (34) was treated with NIS followed by removal of the iodide by treatment with sodium dithionite in a one-pot procedure. The resulting 2-deoxysugar 35 was converted into the D-xylo heptenitol 36 by subsequent Wittig methyl-

Scheme 1. Reagents and conditions: (a) NIS, CH₃CN/H₂O (95:5), 0 °C, 15 min. then Na₂S₂O₄, NaHCO₃, DMF/H₂O (1:1), 5 h; (b) [Ph₃P⁺CH₃Br⁻], nBuLi, THF, 0 °C to room temp., 16 h, 81 % (2 steps); (c) PPh₃, p-nitrobenzoic acid, DIAD, toluene, 0 °C to room temp., 16 h; (d) Na, MeOH, 1 h, 79 % (2 steps); (e) phthalimide, PPh₃, DIAD, toluene, 0 °C to room temp, 16 h; (f) ethylenediamine, EtOH, 80 °C, 5 h, 72 % (2 steps); (g) NIS, DCM, 1 h; (h) DBU, THF, reflux, 6 h, 74 % (2 steps); (i) Me₂CuLi, THF, -50 °C to room temp., 6 h, 65 %; (j) H₂, Pd/C, EtOH, 4 N HCl, 24 h, 88 %.

enation. A Mitsunobu reaction was then used to invert the alcohol 36 via the benzoate intermediate, which was cleaved under basic conditions to afford L-arabino-heptenitol (37). This material was treated once again under Mitsunobu conditions with phthalimide, and subsequent cleavage of the phthalimido group gave the desired D-xylo-amino sugar 38 in 78% yield for the whole process. The cyclization of 38 was promoted with NIS as an electrophile source to afford, with correct stereoselectivity (70% de), a mixture of α - and β -1-C-iodomethyl derivatives 39. This was directly treated with DBU to give, after separation by flash chromatography, the aziridine 40 in 74% yield for the two steps. Unfortunately, all attempts to ring-open the aziridine with various organometallic species were unsuccessful. In contrast, this transformation carried out with various heteroatomic nucleophiles afforded the desired adducts in good yields. Moreover, to reach the target molecule 42, the previous mixture of α - and β -1-C-iodomethyl intermediates 39 was treated with Me₂CuLi and, after separation of the isomers by flash chromatography, hydrogenolysis of the benzyl protecting groups in 41 led to the α -1-C-ethyl fagomine 42 in 57% overall yield for the two steps.

The potential offered by ring closure under Mitsunobu conditions for the synthesis of azasugars was demonstrated by Compernolle et al.^[36] Thus, the synthesis of fully protected DMJ derivative **49** was achieved in 16% overall yield from 1-amino-1-deoxy-D-glucitol (**43**), as depicted in Scheme 2. The crystalline 3,4;5,6-di-*O*-isopropylidene ammonium salt derivative **44** [prepared in two steps with 71% overall yield from commercially available 1-aminoglucitol

(43)]^[37] was sequentially treated with TsCl and MsCl to afford the intermediate 45, which was isolated in 92% yield after chromatography. Formation of the aziridine 46 was promoted by treating 45 with NaH and then aziridine ringopening with KOAc led to the corresponding *N*-tosylamide 47 in good yield for the two steps. Regioselective deprotection of the terminal isopropylidene group of 47 was then effected by treatment with an acidic ion-exchange resin to afford the 5,6-diol 48 in 80% yield. Finally, treatment of this diol under Mitsunobu conditions provided the unprotected piperidine intermediate. This was then directly converted into the less-polar corresponding acetate 49 to facilitate purification on silica gel chromatography from polar by-products arising from the reagents.

Hirai et al.^[38] have completed an original synthesis of DMJ (10) using an intramolecular Pd-catalyzed cyclization as the key step (Scheme 3). Starting material 50 was prepared from D-mannitol in 25% overall yield following a known three-step procedure.[39] The diol 50 was then subjected to an oxidative cleavage followed by the Horner-Wadsworth–Emmons reaction to give the α,β -unsaturated ester 51 in 70% overall yield. Reduction of the ester group and protection of the corresponding alcohol as the pivaloyl ester gave an intermediate which, when treated with HCl, afforded the diol 52 in good yield. Tosylation of the primary alcohol of 52 followed by nucleophilic substitution in the presence of K₂CO₃ led to the epoxide 53. Subsequent regioselective ring-opening of the epoxide 53 with azide anion followed by protection of the free alcohol as its MOM derivative afforded the azido intermediate 54 in 39% overall

Scheme 2. Reagents and conditions: (a) ref. [37], 71% (2 steps); (b) TsCl, Et₃N, DCM, room temp., 30 min then MsCl, room temp., 1 h, 92%; (c) NaH, THF, room temp., 1 h, 90%; (d) KOAc, DMF, 90 °C, 18 h, 91%; (e) Dowex, MeOH/H₂O (9:1), room temp., 80%; (f) PPh₃, DEAD, THF, room temp.; (g) pyridine, Ac₂O, room temp., 2 h, 38% (2 steps).

Scheme 3. Reagents and conditions: (a) ref. [39], 25% (3 steps); (b) NaIO₄, Et₂O/H₂O (15:1), 0 °C to room temp., 2.5 h; (c) (EtO)₂P(O) CH₂CO₂Et, NaH, THF, -78 °C to -20 °C, 3 h, 70% (2 steps); (d) DIBAL, THF, -78 °C to -20 °C, 4 h; (e) PivCl, pyridine/THF (1:1), 0 °C to room temp., 2.5 h; (f) 10% aq. HCl, THF, 40 °C, 5 h, 83% (3 steps); (g) TsCl, pyridine/DCM (1:5), room temp., 23 h; (h) K_2 CO₃, MeOH, 0 °C, 2 h, 76% (2 steps); (i) NaN₃, NH₄Cl, 15-C-5, DMF, 55 °C, 10 h; (j) MOMCl, iPr₂NEt, 0 °C to room temp., 6.5 h, 39% (2 steps); (k) PPh₃, THF/H₂O, room temp., 16 h; (l) (Boc)₂O, Et₃N, DCM, room temp., 4 h; (m) K_2 CO₃, MeOH, room temp., 14 h, 44% (3 steps); (n) [PdCl₂(CH₃CN)₂] (14 mol%), THF, room temp., 3.5 h, 86%; (o) O₃, DCM/MeOH (4:1), -78 °C then NaBH₄, -78 °C to room temp., 21 h; (p) TFA, DCM, 0 °C to room temp., 21.5 h; (q) H₂, 10% Pd/C, conc. HCl, EtOH, room temp., 5 h, 30% (3 steps).

yield. The conversion of this latter azido ester **54** into the corresponding *N*-Boc protected amino alcohol **55** was carried out by subsequent reduction of the azide function with PPh₃ and treatment of the resulting amine with (Boc)₂O, followed by methanolysis of the pivaloyl ester. The intramolecular cyclization of **55** was achieved by treatment with Pd^{II} to afford the piperidine **56** in 86% yield and in excellent diastereoselectivity (up to 93% *de*). Conversion of **56** into DMJ (**10**) was effected by a three-step sequence involving ozonolysis and removal of the benzyl and *N*-Boc protecting groups. Following this approach, DMJ was synthesized in 19 steps and in less than 1% overall yield from D-mannitol.

An intramolecular cyclization of an amino aldehyde into an aza-hemiacetal intermediate has been developed by Shipman et al.^[40] to synthesize the two other isomers of 1-*C*-ethyl-DNJ (**64** and **65**), as illustrated in Scheme 4. Starting with D-glucal (**57**), protection of the hydroxyl groups using PMB chloride followed by hydration of the dihydropyran ring with Hg(OAc)₂ and NaBH₄ led to the 3,4,6-*O*-protected-2-deoxyglucose **58** (51% yield). This lactol **58** was subjected to Wittig methylenation with Ph₃P=CH₂ to give, after oxidation of the resulting secondary alcohol with TPAP, the ketone **59** in 69% yield from **58**. Condensation of

hydroxylamine with 59 in the presence of pyridine in EtOH produced an oxime intermediate, which was reduced with LAH in Et₂O to furnish the amine **60** as an inseparable 3:1 mixture of (R)- and (S)-isomers. This latter mixture was subjected to N-protection using Fmoc-Cl, followed by acidic cleavage of the PMB protecting groups and reprotection of the resulting triol as its acetate to afford, after purification by chromatography on silica gel, the desired (R)-diastereoisomer 61 in 54% yield for this five-step process. Under ozonolysis conditions, spontaneous intramolecular condensation of the amino function on the aldehyde group resulting from cleavage of the double bond of 61 generated an aza-hemiacetal intermediate, which was dehydrated into the iminoglucal 62 in 53% overall yield upon treatment with oxalyl chloride. This work provides an efficient preparation of the chiral key synthon 62 and opens up an access to a varied range of C1-substituted imino sugars via C-C bond-forming reactions at C1. Thus, addition of diethylzinc at -20 °C, in the presence of BF₃·Et₂O, to a solution of **62** in DCM gave an α/β mixture of the tetrahydropyridines 63 in a ratio of 1:2. Without purification, this alkene was stereoselectively dihydroxylated according to Upjohn conditions. The crude resulting polyhydroxylated piperidine was successively treated with Ac2O in pyridine to protect the

Scheme 4. Reagents and conditions: (a) NaH, PMBCl, DMF, room temp.; (b) Hg(OAc)₂, THF/H₂O, room temp., then NaBH₄ room temp., 51% (2 steps); (c) Ph₃P=CH₂, toluene, room temp.; (d) TPAP, NMO, MS, DCM, room temp., 69% (2 steps); (e) HONH₂·HCl, pyridine, EtOH, 60 °C; (f) LiAlH₄, Et₂O, room temp.; (g) FmocCl, K₂CO₃, THF/H₂O (3:1), room temp.; (h) CF₃CO₂ H, DCM, room temp.; (i) Ac₂O, pyridine, room temp., 54% (5 steps); (j) O₃, DCM, -78 °C then Me₂S, room temp.; (k) (COCl)₂, Et₃N, DMF, DCM, room temp., 53% (2 steps); (1) BF₃·Et₂O, Et₂Zn, DCM, -20 °C to room temp., 2 h; (m) OsO₄ cat., NMO, acetone/H₂O, room temp., 5 d; (n) Ac₂O, pyridine, room temp., 2 h; (o) piperidine, DCM, room temp., 1 h, 43% for 64 (4 steps), 19% for 65 (4 steps).

2,3-hydroxy groups and with piperidine in DCM to remove the Fmoc protecting group. After separation by chromatography on silica gel, 2,3,4,6-tetra-O-acetyl-β-1-ethyl-3-epi-DNJ (64) and 2,3,4,6-tetra-O-acetyl-α-1-ethyl-deoxymannojirimycin (65) were isolated in 43% and 19% yield, respectively, over four steps from the iminoglucal 62. In summary, the synthesis of these 1-C-ethyl-imino sugars has been achieved in fifteen steps from D-glucal (57) in 4.3% yield for 64 and 2% yield for 65.

An efficient synthesis of 1-deoxy-L-gulonojirimycin (LguloDNJ; 70) from D-mannose by an intramolecular cyclization S_N 2 reaction as the key step has been published by Chittenden et al.^[41] and is shown in Scheme 5. Thus, the synthesis of L-guloDNJ (70) was initiated by the conversion of D-mannose into the known lactone 67^[42] via the diacetal **66.** A slight modification was made by the authors concerning the synthesis of the protected mannose derivative 66. Instead of direct disopropylidenation, which led to 66 with inconsistent yields, a three-step protocol consisting of anomeric hydroxyl protection as the benzyl ether followed by diisopropylidenation and debenzylation was performed (68% yield). Then, submission of the diacetal 66 to standard Swern oxidation gave the lactone 67 in 83% yield. Treatment with ammonia followed by protection of the resulting hydroxyl group as its tosyl ester afforded the nitrile 68 in 71% yield. Subsequent reduction of this nitrile function with LAH led to the piperidine structure 69, in 83% yield, by a spontaneous cyclization with inversion of configuration at C5. Finally, removal of the protecting groups under acidic conditions yielded L-guloDNJ (70) as its hydrochloride salt in 90% yield (30% overall yield from D-man-

In the following syntheses, an intramolecular reductive amination cyclization of the appropriately amino-substituted sugar hemiacetal intermediate afforded the target azasugars in an efficient way.

A convenient and efficient route to synthesize other imino sugar C1-glycosides has been published by Martin et al., [43] who accessed the α - and β -isomers of 1-C-ethyl-DNJ (79 and 83, respectively) and 1-C-butyl-DNJ (78 and 82, respectively) by a twelve-step sequence in excellent overall yield (22-29%; Scheme 6 and 7). The key intermediate of this approach is the imine 75, which is easily prepared in eight steps from L-sorbose (an inexpensive sugar) in 64% overall yield (Scheme 6). 2,3;4,6-Di-O-isopropylidene-α-Lsorbofuranose (71) was obtained in one step from L-sorbose in 80% yield as reported earlier by Paulsen et al. [44] A judicious four-step protection-deprotection procedure gave the fully protected furanose 73 (91% yield from 71), which was subsequently subjected to cleavage of the trityl group upon treatment with HBr in glacial AcOH. The resulting hydroxymethyl group was then oxidized by treatment with DM periodinane in DCM to afford the aldehyde 74 on a large scale (approx. 10 g). Conversion of 74 to the corre-

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HO OH
$$a-c$$
 OH $a-c$ OH $a-c$

1-Deoxy-L-gulonojirimycin **70** · HCl 8 steps, 30% overall yield from D-mannose

Scheme 5. Reagents and conditions: (a) BF₃·MeOH, BnOH, 75 °C, 12 h; (b) DMP, TsOH, acetone, room temp., 2 h; (c) H_2 (1 atm), 10% Pd/C, room temp., 48 h, 68% (3 steps); (d) Me₂SO/TFA, DCM, 83%; (e) NH₃, 25% aq. NH₃, MeOH, room temp., 30 min; (f) TsCl, pyridine, 0 °C to 5 °C, 5 d, 71% (2 steps); (g) LiAlH₄, DME, 0 °C, 4 h, 83%; (h) HCl, MeOH, room temp., 18 h, 90%.

Scheme 6. Reagents and conditions: (a) ref. [44], 80% (1 step); (b) NaH, BnBr, nBu₄NI, THF, room temp., 3–4 h, 98% for **72**, 93% for **73** (3 steps); (c) H₂SO₄/H₂O, acetone, room temp., 3 h; (d) TrCl, pyridine, 55 °C, 48 h; (e) HBr/AcOH, 5 °C, 5 min.; (f) DM periodinane, DCM, room temp., 30 min, 87% (2 steps); (g) BnNH₂, mol. sieves, DCM, 4 °C, 3 h, 100%.

sponding imine was performed by quantitative condensation of BnNH₂ at 4 °C in DCM. Thus, this three-step process produced the imine 75 in 87% yield from 73.

As illustrated in Scheme 7, diastereoselective addition of organometallic nucleophiles to 75, followed by intramolecular reductive amination and deprotection of the benzyl groups, provided α - and β -1-C-butyl-DNJ (78 and 82, respectively) and α - and β -1-C-ethyl-DNJ (79 and 83, respectively). At first, the use of nBuLi and EtMgBr in Et₂O at -78 °C gave the 6-(R)-butyl and 6-(R)-ethyl derivatives 76 and 77 in 65% and 75% yield respectively. These latter aminosorbofuranoses were subsequently treated with a 9:1 solution of TFA and water with the aim of removing the 2,3-O-isopropylidene group. The hemiacetal intermediates, bearing a secondary amino group, were subjected to spontaneous intramolecular condensation under these acidic conditions and the resulting cyclic iminium structures were converted to piperidine derivatives by reduction with NaBH₃CN. Finally, hydrogenolysis of the protecting groups

yielded α-1-*C*-butyl-DNJ (78) in 55% yield from 76 and α-1-*C*-ethyl-DNJ (79) in 45% yield from 77. Similarly, the aminosorbofuranoses 80 and 81 were prepared in 69% and 72% yield from 75 by using nBuLi and vinylmagnesium bromide in Et₂O in the presence of BF₃·Et₂O to reverse the addition stereoselectivity and thus obtain the (6*S*) derivatives. In the presence of BF₃·Et₂O, chelation effects were suppressed and the addition occurred to an opened transition state vs. a chelated intermediate without Lewis acid. Then, 80 and 81 were subjected to the same three-step procedure as 76 and 77 to provide β-1-*C*-butyl-DNJ (82) in 60% yield and β-1-*C*-ethyl-DNJ (83) in 62% yield (the hydrogenolysis step reducing the vinyl group to the ethyl substituent).

In this context, different syntheses of azasugars have also been reported starting from D-fructose. For example, Stütz et al.^[45] have reported an efficient synthesis of DMJ (10) in five steps from D-fructose in 14–17% overall yield, as depicted in Scheme 8. Acetylated sugar 84, prepared from D-

α-1-C-Ethyl-1-deoxynojirimycin **79** 12 steps, 22% overall yield from L-Sorbose

Scheme 7. Reagents and conditions: (a) for **76**: nBuLi, Et₂O, -78 °C to 0 °C, 3-12 h, 65%; for **77**: EtMgBr, Et₂O, 0 °C to room temp., 3-12 h, 75%; (b) TFA/H₂O (9:1), 0 °C to room temp., 30 h; (c) NaBH₃CN, AcOH, MeOH, 0 °C to room temp., 24 h; (d) H₂, Pd/C, HCl, MeOH, room temp., 48 h, 55% for **78** (3 steps), 45% for **79** (3 steps), 60% for **82** (3 steps), 62% for **83** (3 steps); (e) for **80**: nBuLi, BF₃·Et₂O, -78 °C to 0 °C, 3 h, 69%; for **81**: vinylMgBr, BF₃·Et₂O, -78 °C to 0 °C, 3 h, 72%.

Scheme 8. Reagents and conditions: (a) ref. [46], 55–60%; (b) (Ph₃PBr)⁺ Br⁻, DCM, pyridine, reflux, 3 h, 89%; (c) 1 м MeONa/MeOH, 0 °C, pH 8, 5 h, 70%; (d) NaN₃, DMF, room temp., 7 d, 66%; (e) H₂, 5% Pd/C, MeOH, room temp., 4 h, 60–70%.

fructose in 55–60% yield by partial acetylation,^[46] was treated with commercially available dibromotriphenylphosphorane to give the expected open-chain bromosugar **85** in 89% yield (only 30% yield was obtained when using PBr₃). Cleavage of the acetyl groups led to the formation of the bromofuranose intermediate **86** which, when treated with NaN₃, gave the azidodeoxysugar **87**^[47] in 46% overall yield for the two steps. Finally, reductive amination under hydrogen atmosphere and in the presence of a Pd/C catalyst furnished DMJ (**10**) in multigram quantities in 60–70% yield.

Using the same starting material, a synthesis of 1-deoxy-D-talonojirimycin (93; Scheme 9) was achieved by Chittenden et al.^[41] in about 10% overall yield. Diketal **88** was obtained in a three-step diisopropylidenation—oxidation—selective reduction of known sequence.^[48] Treatment of **88** with DMP in the presence of a catalytic quantity of 70% HClO₄ gave the thermodynamically more stable acetonide **89** in 93% yield. At this stage, two procedures were then studied by the authors to convert the C-6 primary hydroxyl group into the corresponding azido derivative **90**. Both procedures involved a nucleophilic attack by LiN₃^[49] on a tosylate intermediate. Whichever method was applied — the one-pot procedure^[50] using 1-methyl-2-fluoropyridinium or the classical two-step procedure^[51] using TsCl and pyridine

Scheme 9. Reagents and conditions: (a) acetone, I₂, room temp.; (b) Me₂SO/TFA, DCM; (c) NaBH₄, EtOH, yield not reported (3 steps); (d) DMP, acetone, HClO₄, 93%; (e) 1-methyl-2-fluoropyridinium toluenesulfonate, Et₃N, CHCl₃, room temp., 1 h, then LiN₃, NMP, 80 °C, 2 h, 82%; (f) TsCl, pyridine; (g) LiN₃, DMF, 40 °C, 6 d, 76% (2 steps); (h) BF₃·Et₂O, Ac₂O, room temp., 2 h; (i) NaOMe, MeOH, room temp., 5 min, then Amberlite IR-120 (H⁺ form); (j) TBDMSCl, imidazole, DMF, 0 °C to room temp., 35 min, 77% (3 steps); (k) H₂, 10% Pd/C, EtOH, room temp., 18 h, 86%; (l) HCl, MeOH, room temp., 18 h, yield not reported.

- the corresponding azido compound **90** was obtained in good yield (82% and 76% respectively). The 1,2-*O*-acetal group at the anomeric position was then removed under mild conditions, and subsequent Zemplén deacetalization and TBDMS protection afforded the furanose derivative **91** in 77% yield. After catalytic hydrogenation of the azido group, spontaneous intramolecular cyclization followed by hydrogenation of the cyclic imine intermediate gave piperidine **92** in 86% yield. Finally, the hydrochloride salt of 1-deoxy-D-talonojirimycin **93** was obtained by methanolysis under acidic conditions.

Starting with the 6-deoxy-5-azido-D-gulono-1,4-lactone (94) prepared from L-rhamnopyranose, [52] Fleet et al. [53] have reported a three-step strategy based on an intramolecular reductive amination to synthesize the α-homorhamnojirimycin (α -5-epi-HRJ, 98) and α -1-methyl-DGJ (99; β -5-epi-HRJ), as outlined in Scheme 10. Thus, chain extension by hydroxymethylation^[54] of **94** using tributyl-[(methoxymethoxy)methyl]stannane in the presence of nBuLi afforded the azido lactol 95 in 76% yield as a 14:1 mixture of anomers. Hydrogenation of the latter azide mixture then induced a reductive amination reaction to give the epimeric piperidines 96 and 97, which were isolated in 46% and 44% yield, respectively, after separation by chromatography on silica gel. When treated with methanolic HCl, the latter compounds finally gave separately α-5-epi-HRJ (98) in 79% yield and β-5-epi-HRJ (99) in 73% yield.

An elegant nine-step synthesis of DMJ (10) by the catalytic hydrogenation of an azidoacetal intermediate 105 has been published by Murphy et al., [55] as depicted in Scheme 11. The iodo derivative 100 was prepared from commercially available methyl α-D-mannopyranoside by exchange of iodine with the hydroxyl group at C-6^[56] followed by acetylation of the other hydroxyl groups. From this latter intermediate, an acetolysis reaction followed by treatment with trimethylsilyl azide in the presence of tin(IV) chloride as catalyst yielded the azido derivative 101. After elimination of hydrogen iodide by treatment with DBU, 1-azido-6-deoxyhex-5-enopyranoside (102) was isolated in 46% overall yield from methyl α-D-mannopyranoside. Exposure of this alkene to methyl(trifluoromethyl)dioxirane provided the unstable desired epoxide 103, which was used for the next step without any purification. Thus, regioselective ringopening of this crude epoxide with MeOH furnished the intermediate 104, which underwent an acetate migration during purification by chromatography on silica gel to give the single product 105 in 98% yield from 103. Finally, removal of the acetate protecting groups followed by catalytic hydrogenation under acidic conditions afforded DMJ (10) as its hydrochloride salt in 10% overall yield from methyl α-D-mannopyranoside.

In their continuing research, Fleet et al.^[57] have described an original route to azasugars using a tandem Staudinger/aza-Wittig reaction as the pivotal step, as illustrated in

Scheme 10. Reagents and conditions: (a) nBu₃SnCH₂OMOM, nBuLi, THF, -78 °C, 30 min, 76%; (b) H₂, 10% Pd/C, EtOAc, room temp., 72 h, 46% for **96**, 44% for **97**; (c) HCl, MeOH, room temp., 24 h, 79% for **98**, 73% for **99**.

Scheme 11. Reagents and conditions: (a) PPh3, imidazole, I2, toluene, 80 °C, 2 h; (b) Ac2O, pyridine, 12 h; (c) H2SO4/Ac2O (1:50), room temp., 12 h; (d) TMSN₃, SnCl₄, DCM, room temp., 10 min; (e) DBU, toluene, 110 °C, 1.5 h, 46% (5 steps); (f) 1,1,1-trifluoroacetone, Oxone[®], NaHCO₃, Na₂EDTA, CH₃CN, H₂O, 0 °C to room temp., 30 min, 97%; (g) MeOH, reflux, 12 h; (h) silica gel chromatography, 98% from 103; (i) NaOMe, MeOH, room temp., 4 h; (j) Pd/C, EtOH, room temp., 12 h, then HCl, Et₂O, 23% (2 steps).

Scheme 12. α -HRJ (111) and its β -isomer 112, both considered as aza-C-rhamnopyranosyl analogs, were separately obtained from the common bicyclic lactone 108. The 2-azidoheptono-1,5-lactone 106 was prepared from L-rhamnopyranose following a known procedure.^[58] The bicyclic lactone 108 intermediate was then prepared in 41 % yield from 106 by a three-step process: oxidation of 106 with PCC in DCM produced a C6-ketone intermediate which, when subjected to an intramolecular Staudinger/aza-Wittig reaction using P(OEt)₃, gave the bicyclic imine 107 (50% overall yield). Reduction with NaBH₃CN in AcOH occurred from the less-hindered face opposite the O-isopropylidene protecting group and only provided the aminolactone 108, iso-

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lated in 82% yield. The high stereoselectivity of the latter reaction allowed the retention of configuration at C-6 (in comparison with 106). Treatment of the lactone 108 with AcONa in refluxing MeOH afforded the axial α-methyl ester 109, which then partially epimerized to the thermodynamic β-diastereoisomer 110 in a ratio of 1.8:1. After separation by chromatography on silica gel, both diastereoisomers 109 and 110 were isolated in 34% and 53% yields, respectively, and were subsequently subjected to the appropriate reduction–deprotection process to give α -HRJ (111) in 71% yield from 109 (10% overall yield from 106) and β -HRJ (112) in 63% yield (14% overall yield from 106). On the other hand, reduction of the lactone 108 with Super-

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Scheme 12. Reagents and conditions: (a) PCC, MS, DCM, room temp., 2 h; (b) P(OEt)₃, THF, reflux, 4 h, 50% (2 steps); (c) NaBH₃CN, AcOH, room temp., 30 min, 82%; (d) NaOAc, MeOH, reflux, 6 h, 34% for 109, 53% for 110; (e) LiBEt₃ H, THF, room temp., 5 min; (f) HCl, MeOH, room temp., 18 h, 71% for 111 from 109 (2 steps), 63% for 112 from 110 (2 steps), 80% for 111 from 108 (2 steps).

Hydride® followed by removal of the *O*-isopropylidene protecting group afforded, in straightforward fashion, α -HRJ in 80% yield from **108** (33% overall yield from **106**).

In the same paper, the 2-azidolactone 106 was used to access the 5-epi-rhamnopyranosyl analog 98 (Scheme 13). Activation of the hydroxy group of 106 at C-6 with Tf₂O, followed by conversion of the azido group to an amino group by hydrogenation, provided the bicyclic lactone 113 in 61% yield. The inversion of configuration at C-6 is due to the stereoselectivity of the intramolecular $S_{\rm N}2$ reaction in the piperidine ring formation process. Finally, a lactone-opening reaction was achieved upon reduction of 113 with LiBH₄ in THF. Subsequent deprotection by treatment of the mixture with HCl afforded α -epi-HRJ (98) in 92% yield (56% for this three-step process).

The first synthesis of (–)-adenophorine ($\mathbf{6}$)^[7] (nonnatural enantiomer) was achieved in 26% yield in ten steps from the D-glucose derivative **114** by Davies et al.^[59] using an intramolecular Staudinger/aza-Wittig reaction, as presented in Scheme 14. The opposite optical rotation of the synthetic compound allowed the authors to assign the absolute configuration of natural (+)-adenophorine. Following a known sequence, ^[60] reduction of the hemiacetal function of 2,3,4,6-

α-5-*epi*-Homorhamnojirimycin **98** 3 steps, 56% overall yield from **106**

Scheme 13. Reagents and conditions: (a) Tf₂O, pyridine, DCM, -20 °C, 10 min; (b) H₂, Pd, NaOAc, EtOAc, room temp., 16 h, 61% (2 steps); (c) LiBH₄, THF, 0 °C to room temp., 1.5 h then HCl, 92%.

Scheme 14. Reagents and conditions: (a) NaBH₄, THF/H₂O, room temp., 24 h; (b) TBDPSCl, imidazole, DMF, room temp., 24 h, 99% (2 steps); (c) HN₃, DIAD, PPh₃, toluene, room temp., 3 h; (d) TBAF, THF, room temp., 3 h; (e) PCC, DCM, MS, room temp., 1.5–2 h, 76% for 117 (3 steps), 50% for 118 (2 steps); (f) EtMgBr, Et₂O, room temp., 1.5 h; (g) PPh₃, Et₂O, room temp., 3 h; (h) LiAlH₄, THF, room temp., 30 min, 69% (2 steps); (i) H₂, PdCl₂, EtOH, room temp., 1.5 h, 100%.

tetra-O-benzyl-D-glucose (114) with NaBH₄ followed by silylation of the primary alcohol with TBDPSCl in the presence of imidazole in DMF gave the 1,2,3,4,6-O-protected-D-glucitol 115 in 99% yield. Substitution of the hydroxy group by an azido group with inversion of configuration at C-5 was carried out by treatment of 115 with HN₃, DIAD, and PPh₃ in toluene. Cleavage of the silyl protecting group with TBAF in THF and oxidation of the resulting hydroxy group with PCC in DCM furnished the aldehyde 117 in 87% yield for the three-step process. Aldehyde 117 was then converted into the corresponding ethyl ketone 118 in 50% yield by addition of EtMgBr in Et₂O and oxidation of the resulting secondary alcohol with PCC, as described previously. With the aim of building the piperidine ring, intramolecular condensation of the azido and ketone groups was performed by adding PPh₃ to a solution of 118 in Et₂O. This Staudinger/aza-Wittig cyclization reaction gave the ethyl imine intermediate 119, which was stereoselectively reduced by treatment with LAH in THF in order to install the asymmetric center at C-1. After purification by chromatography on silica gel, this one-pot procedure yielded 120 as the only diastereoisomer in 69% yield. Other reducing agents led to the degradation of the ethyl ketimine 119 or to low diastereoselectivity. Debenzylation by hydrogenation afforded (-)-adenophorine (6) in quantitative yield.

In the same paper, another strategy to access (-)-adenophorine (6) and also 1-epi-(-)-adenophorine (126) was described using, once again, the D-glucose derivative 114, as outlined in Scheme 15. This original synthesis is based on a regioselective imine formation via an N-chlorinated intermediate, followed by organometallic addition. As previously described, treatment of 114 with NaBH₄ in a mixture of THF and water gave a glucitol intermediate, which was subsequently subjected to O-mesylation with MsCl at 0 °C in pyridine to afford 121 in 71 % yield. Substitution of the 1-C-mesylate group by an amino group was carried out by treating 121 with NaN₃ in refluxing DMF and by adding PPh₃ to the solution five hours later. The spontaneous, intramolecular, S_N 2 cyclization reaction of the resulting intermediate provided the piperidine derivative 122, which was isolated in 61% yield after purification by chromatography on silica gel. Subsequent N-chlorination with NCS in DCM led to the N-chloropiperidine 123 in excellent yield (93%). A regioselective HCl elimination process developed by the authors^[61] with DBU in refluxing Et₂O was carried out on 123 to prepare the crude imine 124. This was then treated directly with EtMgBr in a mixture of Et₂O and dioxane. This two-step procedure furnished the ethylpiperidine 125 as the exclusive diastereoisomer in 47% yield after purification by chromatography on silica gel. Hydrogenolysis of this latter compound yielded the 1-epi-(-)-adenophorine 126 in 86% yield (13% overall yield from 114). It was clear that at this point, due to the observed diastereoselectivity of the organometallic addition to imine 124, an inversion of configuration at C-1 was required on the protected 1epi-125 intermediate to obtain (-)-adenophorine (6). Thus, subjection of 125 to a two-step N-chlorination followed by

Scheme 15. Reagents and conditions: (a) NaBH₄, THF/H₂O, room temp., 24 h; (b) MsCl, pyridine, 0 °C, 72 h, 71% (2 steps); (c) NaN₃, DMF, 80 °C, 5 h, then PPh₃, 80 °C, 17 h, 61%; (d) NCS, DCM, room temp., 16 h, 93%; (e) DBU, Et₂O, reflux, 7 h; (f) EtMgBr, Et₂O/dioxane, -78 °C to room temp., 2.5 h, 37% (2 steps); (g) NCS, DCM, room temp., 16 h; (h) LiTMP, Et₂O, -78 °C, 2 h; (i) LiAlH₄, THF, room temp., 30 min; (j) H₂, PdCl₂, EtOH, room temp., 1.5 h, 86% for 126, 24% for (-)-6 (4 steps).

elimination of HCl with LiTMP in Et₂O at -78 °C afforded the ethyl ketimine 119. This gave, using the same sequence as described previously in Scheme 14, (-)-adenophorine (6) in ten steps and in 3.6% overall yield from the starting glucose derivative 114.

Chiral-Pool Starting Materials: Amino Acids

Commercially available Garner's aldehyde has been extensively used as a chiral building block in asymmetric synthesis^[62] and has found successful application in the field of azasugars, as illustrated by the following examples.

A synthesis of fagomine **18** and analogs **19** and **20**, ^[63] as well as DGJ (**11**) and analogs **70** and **144** ^[64] from D-Garner's aldehyde (derived from D-serine) with a ring-closing metathesis (RCM) as the key step has been reported by Takahata et al., as shown in Schemes 16–19. In the last decade, the RCM reaction ^[65] has emerged as an extraordinarily powerful and general method for the construction of nitrogen heterocyclic compounds and has relevant application in the field of alkaloid synthesis. The success of this methodology is due to the development of stable and easy to handle commercial catalysts with a wide functional group tolerance. Of the several catalysts described in the literature, three of the most popular are the molybdenum- (**127**) and ruthenium-derived catalysts (**128** and **129**) developed by Schrock ^[66] and Grubbs, ^[67] respectively (see Figure 14).

In the field of azasugar synthesis, the newly formed double bond has been found to be well-suited to install either a *cis* or *trans* vicinal diol functionality in the targets, using a dihydroxylation reaction or an epoxidation reaction followed by subsequent hydrolysis. The potential of the substituted tetrahydropyridine framework as a versatile building block for the synthesis of azasugars will be illustrated through many examples reported in this microreview.

Wittig methylenation of D-Garner's aldehyde followed by selective cleavage of the oxazolidine group and protection of the resulting alcohol as its silyl ether afforded 130 in 45% overall yield (Scheme 16). [63] All attempts to direct Nalkylation with 4-bromo-1-butene failed to convert 130 into **131**. This obstacle was overcome by cleavage of the *N*-Boc protecting group and subsequent mono N-alkylation of the resulting amine, followed by reprotection as a Boc derivative to give the desired RCM substrate 131 in 60% overall yield. Treatment of 131 with Grubbs' catalyst 129 produced the key intermediate 132 in high yield. Under modified Upjohn conditions, [68] dihydroxylation of 132 occurred at the less-hindered anti-side facing the siloxymethyl substituent, and furnished diol 133 as a single diastereoisomer in 92% yield. Removal of the protecting groups under acidic conditions followed by treatment with ion-exchange resin gave 3epi-fagomine (19) in 91% yield.

Epoxidation of **132** with dioxirane, generated in situ from Oxone® and 1,1,1-trifluoroacetone, delivered both *anti-*

Scheme 16. Reagents and conditions: (a) Ph₃P⁺CH₃I⁻, NaHMDS, THF; (b) TsOH, MeOH; (c) TBDPSCl, DMAP, imidazole, DCM, 45% (3 steps); (d) TFA, DCM; (e) 4-bromo-1-butene, K₂CO₃, CH₃CN; (f) (Boc)₂O, Et₃N, DCM, 60% (3 steps); (g) [Ru]-129, DCM, 97%; (h) K₂OsO₄·2 H₂O, NMO, H₂O, acetone, 92%; (i) 10% HCl, dioxane; (j) Dowex 1X2 (OH⁻) form, 91% (2 steps).

Scheme 17. Reagents and conditions: (a) Oxone[®], CF₃COCH₃, NaHCO₃, 4×10⁻⁴ M Na₂EDTA, CH₃CN, 60% for 134, 30% for 135; (b) H₂SO₄, dioxane, H₂O, 75% for **18** from **134**, 44% for **18** from **135**, 33% for **20**.

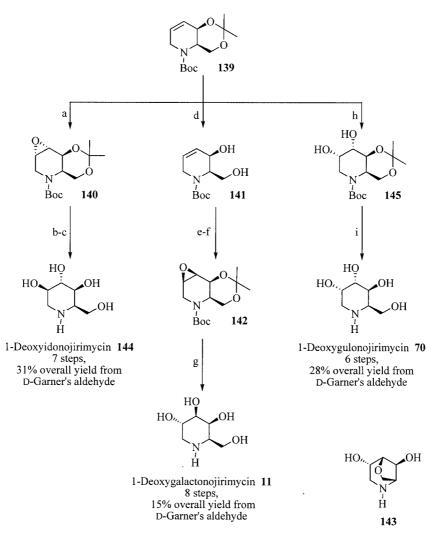
and syn-epoxides 134 and 135, in 60% and 30% yield, respectively. after separation by chromatography (Scheme 17). Subsequent acidic hydrolysis of *anti*-epoxide 134 and removal of the protecting groups provided fagomine 18 in 75% yield. The complete selective hydrolysis of anti-epoxide 134 is consistent with a nucleophilic attack of water on C-4 at the more remote position syn with respect to the 2-substituent. In contrast, the same sequence applied with syn-epoxide 135 afforded a mixture of 3,4-epi-fagomine 20 and fagomine 18, isolated in 33% and 44% yield, respectively, after purification by flash chromatography.

To demonstrate the efficiency of this approach to azasugars, the same authors described the synthesis of DGJ (11) and its congeners^[64] 70 and 144 relying, in the first step, on the addition of a vinyl metal reagent to D-Garner's aldehyde (see Scheme 18 and 19).

Addition of vinylzinc bromide to D-Garner's aldehyde afforded the syn-vinyl alcohol 136 (see Scheme 18) with correct diastereoselectivity (69% de) in 91% yield after purification by chromatography. After one crystallization, the de was increased to 92% (72% yield). Treatment of 136 with HCl gas in chloroform led to the formation of the 1,3-acetonide 137 in 67% yield accompanied by 24% recovery of starting material. This N-Boc derivative 137 was then submitted to N-allylation, and an RCM reaction in the presence of Grubbs' catalyst 129 at room temperature provided

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Scheme 18. Reagents and conditions: (a) vinylZnBr, Et_2O , -78 °C to room temp., 2 h, chromatography then recrystallization from n-hexane/EtOAc (5:1), 72%, 92% de; (b) HCl gas, CHCl₃, room temp., 12 h, 69%; (c) allyl iodide, NaH, THF, 0 °C, 12 h, 76%; (d) [Ru]-129, DCM, room temp., 2 h, 95%.



Scheme 19. Reagents and conditions: (a) Oxone[®], CF₃COCH₃, NaHCO₃, aqueous Na₂EDTA, CH₃CN, 0 °C, 30 min, 99%; (b) 0.3 M KOH, 1,4-dioxane, H₂O, reflux, 36 h; (c) 6 N HCl, MeOH, reflux, 1 h, then Amberlite IRA-410 (OH⁻ form), 87% (2 steps); (d) TsOH, MeOH, room temp, 2 h, 97%; (e) *m*-CPBA, NaH₂PO₄, DCM, 0 °C to room temp., 12 h; (f) DMP, cat. PPTS, acetone, room temp., 12 h, 53% (2 steps); (g) H₂SO₄, 1,4-dioxane, H₂O, reflux, 3 h, then Dowex 1x2 (OH⁻ form), 83%; (h) K₂OsO₄·2 H₂O, NMO, acetone, H₂O, 0 °C to room temp., 12 h, 85%; (i) 6 N HCl, MeOH, reflux, 1 h, then Dowex 50Wx8 (H⁺ form), 90%.

$$(CF_3)_2MeCO - Mo \longrightarrow Me$$

$$(CF_3)_2MeCO - Mo \longrightarrow Me$$

$$(CF_3)_2MeCO \longrightarrow Me$$

$$(CF_3)_2MeCO \longrightarrow Me$$

$$(CI^*R_1 - Ph \longrightarrow P(Cy)_3$$

$$128$$

$$CI^*R_1 - Ph \longrightarrow P(Cy)_3$$

$$CI^*R_1 - Ph \longrightarrow P(Cy)_3$$

$$CI^*R_1 - Ph \longrightarrow Ph \longrightarrow P(Cy)_3$$

$$CI^*R_1 - Ph \longrightarrow Ph \longrightarrow P(Cy)_3$$

$$CI^*R_1 - Ph \longrightarrow Ph \longrightarrow Ph \longrightarrow P(Cy)_3$$

$$129$$

Figure 14. RCM catalysts.

the key tetrahydropyridine 139 in 36% overall yield from D-Garner's aldehyde.

From the key synthon 139, both syn- and anti-epoxides 142 and 140 were obtained in diastereoselective fashion, as outlined in Scheme 19. Thus, treatment of 139 with fluorinated dioxirane led to the formation of the anti-epoxide 140 as the only diastereoisomer in nearly quantitative yield. The epoxidation took place exclusively from the less-hindered convex face, the concave face being shielded by a methyl group of the acetonide. The same diastereoselectivity was detected for the dihydroxylation step (compound 145). However, the opposite stereochemical outcome was observed when epoxidation with m-CPBA was carried out on the diol 141, obtained by acidic hydrolysis of the acetonide group of 139. Under these conditions, the hydroxy-directed epoxidation provided the *syn*-diastereoisomer, which was re-protected as its acetonide to give 142 in 53% overall yield for the two steps. Concomitant acidic hydrolysis of the epoxy ring and acetonide of the syn-epoxide 142 provided, after further treatment on ion-exchange resin, the target molecule DGJ (11) in 83% yield. In sharp contrast to this result, applying the same acidic hydrolysis conditions to the anti-epoxide 140 resulted in the formation of an abnormal bicyclic product 143 in 83% yield. However, ring-opening of the epoxide 140 was efficiently performed under basic conditions, and subsequent removal of the protecting groups provided the 1-deoxyidonojirimycin 144 as the unique diastereoisomer in 87% overall yield from 140. Finally, stereoselective dihydroxylation of tetrahydropyridine 139 under modified Upjohn conditions afforded the diol 145 as a single diastereoisomer in 85% yield, which was converted into 1-deoxygulonojirimycin (70) in good yield following the sequence previously described for other congeners. Thus, the three DNJ analogs 144, 11, and 70 were obtained in 31%, 15%, and 28% overall yield, respectively, from D-Garner's aldehyde.

As part of our effort towards the synthesis of azasugars, we became interested in the new 6-alkylimino sugars recently isolated from Adenophora spp by Asano and coworkers (see Figure 15).^[7] These natural imino sugars have an unusual structure with hydrophobic α -1-C-substituents as the butyl or ethyl groups.

Figure 15. Structure of the alkaloids recently isolated by Asano and co-workers.

As a first step in this program, we have very recently described a synthesis of 5-deoxyadenophorine (146)^[69] (Scheme 20) using a novel strategy^[70] to build chiral trans-2,6-disubstituted-1,2,5,6-tetrahydropyridines.

Starting from D-Garner's aldehyde, Wittig olefination with the semi-stabilized benzylphosphonate followed by subsequent acidic deprotection of oxazolidine and N-Boc protecting groups gave exclusively the (E)-amino alcohol 148 in 74% overall yield with an ee of up to 96% (Scheme 20). In a one-pot, two-step procedure, the condensation of propanal with (E)-amino alcohol 148 in the presence of anhydrous MgSO₄ gave the corresponding imine, which was directly treated with an excess of allylmagnesium bromide to afford the desired product 149 and its epimer at C-1 as an inseparable mixture in an 87:13 ratio and 87% yield. This good stereoselectivity can be explained by an internal chelation of the magnesium atom of the Grignard reagent with the alkoxide and the imino nitrogen, which favors an addition of the Grignard reagent from the lesshindered face of the imine function and leads to the diastereoisomer 149. It should be pointed out that the introduction of the bulky phenyl group is crucial to induce a good stereoselectivity in this step. Moreover, the styryl group is known to be a good substrate for the RCM reaction. Protection of the amino alcohol 149 as an oxazolidinone, followed by treatment with the Grubbs catalyst 129 in refluxing DCM, gave rise to the tetrahydropyridine 150 in good yield. At this stage, the trans- and cis-isomers were easily separated by flash chromatography and were isolated in 83% and 11% yield respectively. The required dihydroxyl functions were introduced by epoxidation of the double bond in intermediate 150. Thus, the tetrahydropyridine 150 was treated with m-CPBA to afford the desired endo epoxide 151 with a good diastereoselectivity (9:1 dr). Separation

Scheme 20. Reagents and conditions: (a) diethyl benzylphosphonate, nBuLi, THF, -78 °C to room temp., 14 h; (b) conc. HCl, MeOH, reflux, 4 h, 74%; (c) propanal, MgSO₄, THF, room temp., 12 h, then allylmagnesium bromide, THF, Et₂O, -78 °C to -10 °C, 6 h, 87%; (d) CDI, Et₃N, DCM, 18 h, 83%; (e) [Ru]-129 (5 mol-%), DCM, reflux, 1 h, 83%; (f) m-CPBA, DCM, 0 °C to room temp., 72 h, 86%; (g) AcOH, 100 °C, 17 h, 79% for 152 and 10% for 153; (h) K₂CO₃, MeOH, room temp., 3 h, 95%; (i) 8 N NaOH, MeOH, 95 °C, 24 h, 88%.

Scheme 21. Reagents and conditions: (a) ref. [73], 79% (4 steps); (b) vinylMgBr, THF, -78 °C to room temp., 3 h; (c) tBuOK, THF, room temp., 3 h, 75% (2 steps); (d) [PdCl₂(PPh₃)₂] (10 mol-%), CO (65 atm), EtOH, 60 °C, 32 h, 81%; (e) Oxone[®], NaHCO₃, acetone/H₂O, room temp., 3 h, 76% for **157**, 19% for **158**; (f) DBU, DCM, reflux, 3 h; (g) NaH, DMF, BnBr, 0 °C to room temp., 3 h, 61% (2 steps); (h) OsO₄, NMO, tBuOH, room temp., 3 h, 89%; (i) LiAlH₄, Et₂O, room temp., 3 h; (j) Bu₄NF, THF, room temp., 1 h; (k) H₂, Pd/C, EtOH, HCl, room temp., 2 h, 61% (3 steps).

on a silica gel column gave the *endo* isomer **151** in 86% yield and the minor exo isomer in 5% yield. Total regioselective ring-opening of epoxide 151 was carried out in acetic acid at reflux to afford a mixture of monoacetate 152 and diacetate 153 in high yield and with an 86:14 ratio. The latter compound was formed by in situ esterification of monoacetate 152. To reach our target molecule, the previous mixture was directly treated with K₂CO₃ in MeOH to give the corresponding diol essentially quantitatively, which was refluxed in MeOH with NaOH to remove the oxazolidinone function and form the 5-deoxyadenophorine **146** in 26% overall yield from D-Garner's aldehyde.

Knight et al. have reported the total synthesis of the hydrochloride salt of DMJ (10) from D-serine, with a palladium-catalyzed decarboxylative carbonylation^[71] of the 5vinyloxazolidin-2-one intermediate 155 to afford δ-lactam 156, as outlined in Scheme 21, as the key step.^[72] Synthesis of the serine derivative 154 was achieved in four steps in 79% yield from commercial D-serine. [73] Reaction of the chiral aldehyde 154 with vinyl Grignard reagent, followed by treatment of the resulting diastereomeric alcohol mixture with tBuOK, furnished the anti- and syn-5-vinyloxazolidin-2-ones 155 in 75% yield and in a 2:1 ratio. This mixture was then heated under CO pressure in the presence of a Pd catalyst to afford, via an π -allylpalladium intermediate, the unsaturated δ-lactam 156 in 81% yield. This key intermediate was treated with Oxone® to give a 4.1:1 mixture of antiand syn-epoxides 157 and 158, which were isolated after silica gel chromatography in 76% and 19% yield respectively. The anti-epoxide 157 was converted into the corresponding allylic alcohol by a base-mediated epoxide opening reaction in the presence of DBU. This allylic alcohol was protected as benzyl ether 159 and was then submitted to dihydroxylation to give the 4,5-anti-diol 160 in high selectivity. Only traces of the 4,5-syn-isomer were detectable by NMR spectroscopy. Reduction of the lactam function into the corresponding piperidine, followed by cleavage of all protecting groups, led to DMJ (10) as its hydrochloride salt in 12% overall yield from D-serine.

Chiral-Pool Starting Materials: (D)- and (L)-Tartaric Acids

Some syntheses of azasugars have been reported using carbon homologation from tartaric acid, which could be regarded as a four-carbon skeleton functionalized moiety disposed in a threo configuration.^[74] In addition, syntheses of azasugars starting from 2,3-O-isopropylidene-L-erythrose (162), considered as diastereoisomers of tartaric acid derivatives, are included in this section.

Ruiz et al.^[75] have proposed an original approach to imino sugars by an aldol addition of metalated Schöllkop's bis-lactim ethers 161 to L-erythrose^[76] derivatives 162 (diastereoisomers of tartaric acid derivatives; Scheme 22). The stereochemical outcome of this aldol-type reaction is strongly dependent on the nature of the metal counterpart. A highly (anti,anti)- and moderate (syn,syn)-selectivity was observed with SnII and TiIV azaenolates, respectively, with

2,3-O-isopropylidene-L-erythrose 162 (R = H). It should be pointed out that the condensation of stannous azaenolate with 2,3-O-isopropylidene-D-erythrose 162 forms a match pair, leading to the desired (anti,syn) adduct in high yield with excellent diastereoselectivity (de > 95%).^[77] After separation, the adducts 163, 164, and 165 were converted in 82–86% yield into the γ -lactols 166, 167, and 168, respectively, by chemoselective oxidation of the primary hydroxyl group with IBX. Reductive amination by Pd-catalyzed hydrogenation, followed by removal of the chiral auxiliary, gave the 1-deoxy-D-allonojirimycin 169, 1-deoxy-D-gulonojirimycin 70, and 1-deoxy-D-talonojirimycin 93, respectively, in good vields.

Kazmaier et al.^[78] have reported the synthesis of the imino sugar 175 from an aldol reaction^[79] between the protected threose derivative 170 and the metal-chelated N-protected alanine tert-butyl ester 171 as the key step (Scheme 23). This aldol condensation provided a mixture of three diastereoisomers, wherein the desired 2,3-anti-3,4-anti isomer 172 was isolated in 62% yield. After removal of the benzyl group, a cyclization under Mitsunobu conditions gave the pipecolic acid derivative 173 in 72% yield. This compound was then easily converted into the O-benzyl-protected derivative 174 in two steps in 99% yield. After reduction of the ester function into a primary alcohol function with LiAlH₄, removal of the N-tosyl and O-benzyl protecting groups afforded the 1-deoxy-5-methyl imino sugar 175 in 89% yield for the three steps (39% overall yield from the protected threose derivative 170).

Hegedus et al.^[80] have recently disclosed an original access to 1-deoxy-D-homogalactonojirimycin (183), with a Lewis acid-catalyzed aldol condensation of allenylstannane 177, as depicted in Scheme 24, as the key step. Starting with the aldehyde 176, which is available in 62% overall yield from diethyl L-tartrate in a four-step process, the aldolization reaction with the chiral diphenyloxazolidinone allenylstannane 177[81] in the presence of BF3·Et2O afforded the syn-diastereoisomer 178 with high selectivity (up to 95%) in 86% yield. Conversion of the terminal alkyne function into a carboxylic acid function was easily performed by a hydroboration/oxidation sequence to provide 4-hydroxybutyric acid (179) in 88% yield (spontaneous lactonization was not observed). Then, the formation of the lactone 180 was achieved either by activation of the alcohol function under Mitsunobu conditions or by activation of the carboxylic acid using the Mukaiyama reagent (2-chloro-1-methylpyridinium iodide) to give the lactone 180 in good to excellent yield (85 to 99%). It should be noted that the intramolecular Mitsunobu reaction proceeded with retention of the absolute configuration of the alcohol: lactonization with retention of stereochemistry with hindered alcohols such as 179 has been studied and has been attributed to the preferential ring closure via an acyloxyphosphonium intermediate. [82] Removal of the oxazolidinone protection of 180 by hydrogenolysis in the presence of Boc₂O, followed by cleavage of the TBS protecting group with HF-pyridine, provided the carbamate intermediate 181 (2 steps, 98% yield), which was then subjected to Mitsunobu cyclization to fur-

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M = Li, ZnCl, SnCl, MgBr, $Ti(NEt_2)_3$, $Ti(OiPr)_3$. R = H, Bn.

1-deoxy-D-allonojirimycin 169 1-deoxy-D-gulonojirimycin 70 1-deoxy-L-talonojirimycin 93

Scheme 22. Reagents and conditions: (a) THF, -78 °C, 2 h for R = Bn, THF, -78 °C to 0 °C, 12 h for R = H; (b) NH₄Cl or phosphate buffer, 14–88% (2 steps); (c) H₂, Pd/C, THF, room temp., 6 h, 100% (for R = Bn only); (d) IBX, DMSO/THF (1:1), 8 °C, 24 h, 82% for **166**, 89% for **167**, 86% for **168**; (e) 0.25 M HCl/EtOH (1:2), H₂, Pd/C, room temp., 3 h, 51% from **166**, 75% from **167**, 67% from **168**; (f) LiBEt₃ H, THF, room temp., 5 h; (g) Dowex-H⁺, room temp., 98% for **169** (2 steps), 93% for **70** (2 steps).

Scheme 23. Reagents and conditions: (a) THF, -78 °C, 62%; (b) H₂ (3 bar), Pd/C, MeOH, room temp.; (c) DEAD, PPh₃, THF, room temp., 72% (2 steps); (d) Dowex 50WX8, MeOH/H₂O room temp., 10 h; (e) NaH, BnBr, DMF, 0 °C to room temp., 99% (2 steps); (f) LiAlH₄, THF, room temp., 2 h; (g) sodium naphthalide, DME, -60 °C; (h) H₂ (1 bar), Pd/C, THF, room temp., 3 d, 89% (3 steps).

Scheme 24. Reagents and conditions: (a) BF₃·Et₂O, DCM, -70 °C, 86%; (b) Cy₂BH, THF, 0 to 25 °C, and then H₂O₂, aq. NaHCO₃, 0 to 25 °C, 88%; (c) Mukaiyama reagent (2-chloro-1-methylpyridinium iodide), Et₃N, DCM, 25 °C, 99%; (d) DEAD, PPh₃, THF, -20 to +25 °C, 85%; (e) H₂ (80 psi), catalyst Pd(OH)₂, Boc₂O, THF, 25 °C; (f) HF-Py, MeCN, 25 °C, 98% (2 steps); (g) DEAD, PPh₃, THF, -20 to +25 °C, 82%; (h) LiAlH₄, THF, -20 °C; (i) HCl/MeOH, 25 °C, 84% (2 steps).

nish the bicyclic amino lactone **182** in 82% yield. Finally, reduction with LiAlH₄ followed by acidic hydrolysis of the protecting groups completed the synthesis of 1-deoxy-D-homogalactonojirimycin (**183**), as its hydrochloride salt, in 84% yield for the final two steps (32% yield for the twelve-step process from diethyl L-tartrate).

Sharpless Asymmetric Oxidations

The asymmetric epoxidation of allylic alcohols (Katsuki–Sharpless epoxidation),^[83] the asymmetric dihydroxylation of olefins (Sharpless AD),^[84] and the asymmetric aminohydroxylation of alkenes (Sharpless AA)^[85] are the three most prominent catalytic asymmetric oxidations, and their efficiency has been fully demonstrated in the field of azasugar synthesis.

O'Doherty et al. have described an elegant access to various chiral azasugars based on the Sharpless AA and an aza-Achmatowicz rearrangement, as illustrated in Scheme 25 for the synthesis of 1-deoxygulonojirimycin (70). [86] Vinyl furan 184 was prepared by addition of furfural to an ethereal solution of TMSMgCl followed by acidic treatment of the resulting alcohol. After extraction, the

solution of 184 was directly subjected (without further purification) to the Sharpless AA carried out with the (DHQ)₂PHAL ligand system to give the formation of the regioisomers 185 and 186 in a 1:2 ratio. Both regioisomers 185 and 186 were efficiently separated by silica gel chromatography after selective protection of the primary alcohol function of regioisomer 187 as its silvl ether (ee up to 86%) in 21% overall yield from furfural. At this stage, after some experimentation, it was found that the aza-Achmatowicz rearrangement of 187 with m-CPBA under anhydrous conditions led to the formation of the desired hemiaminal 188 in 81% yield along with 7% of recovered starting material. Acid-catalyzed treatment of hemi-aminal 188 with ethyl orthoformate gave the corresponding ethylaminal, which was reduced under Luche conditions to afford the allylic alcohol 189 in 80% overall yield. Diastereoselective catalytic OsO₄ dihydroxylation of 189 from the lesshindered face led to the triol 190 in 96% yield. It should be noted that the epimeric mixture at C-1 has no influence on the stereochemical course of this reaction. Finally, classical hydrogenolysis of 190 in the presence of TsOH afforded the corresponding 1-deoxygulonojirimycin 70 salt in 99% yield and in 13% overall yield from furfural. A similar sequence applied to 191 (the C-4 epimer of 189) obtained by Mitsu-

Scheme 25. Reagents and conditions: (a) Mg, TMSCH₂Cl, Et₂O, reflux, 12 h, then furfural, Et₂O, 0 °C, 12 h; (b) aq. HCl, Et₂O, 1 h; (c) CbzNH₂, tBuOH, tBuOCl, aq. NaOH, then (DHQ)₂PHAL, **184**, OsO₄, room temp., 1 h; (d) TBDMSCl, Et₃N, DMAP, DCM, room temp., 3 h, 21% from furfural; (e) m-CPBA, DCM, 0 °C, 3 h, 81%; (f) (EtO)₃CH, TsOH (5 mol%), DCM, room temp., 24 h; (g) NaBH₄, CeCl₃, DCM, -78 °C, 2 h, 80% (2 steps); (h) OsO₄, NMO/H₂O (1:1), DCM, 0 °C, 12 h, 96% for **190**; (i) H₂, Pd/C, MeOH, room temp., 12 h then TsOH, room temp., 3 h, 99% for **70**, 91% for **10** (2 steps); (j) PPh₃, p-NO₂C₆H₄CO₂H, DEAD, THF, 0 °C, 30 min; (k) Et₃N, MeOH, room temp., 8 h, 79% (2 steps).

nobu inversion gave DMJ (10) in diastereoselective fashion (10% overall yield from furfural).

An elegant and efficient strategy for the synthesis of various chiral 1-deoxyimino sugars has been described by Singh and Han using Sharpless AA and RCM reactions, as illustrated below.^[87] Regioselective asymmetric aminohydroxylation of olefin 192 (prepared from ethyl 4-bromocrotonate and p-methoxyphenol) afforded the amino alcohol 193 in 70% yield (>99% ee), after a single recrystallization of the chromatographed product (Scheme 26). The regiochemical course of this reaction could be attributed in part to the favorable interactions of the aromatic groups of the substrate and alkaloid ligand. [88] After protection of the alcohol 193 as a PMB ether, reduction of the ethyl ester gave the corresponding primary alcohol, which was then protected as a silyl ether. Finally, N-allylation led to the desired product 194 in 76% yield for the four steps. Fluoride-induced desilylation of 194 followed by oxidation of the liberated alcohol with DM periodinane afforded the corresponding aldehyde, which was treated with triethyl

phosphonoacetate to afford the α , β -unsaturated ester 195 in 85% overall yield. The RCM reaction of 195 with [Ru]-129 at elevated temperature (toluene at 90 °C) gave the key olefin intermediate 196 in good yield (36% overall yield from 192).

With intermediate **196** in hand, the next stage was the functionalization of the double bond to reach the target molecules. It was found that the dihydroxylation of **196** occurred exclusively at the less-hindered *anti*-side to both substituents to give **197** in high yield (Scheme 27). Subsequent purification of the *cis*-vicinal diol **197** as its acetonide, followed by removal of all protecting groups, provided 1-deoxygulonojirimycin (**70**) as its hydrochloride salt in 81% overall yield from **196** (29% from **192**).

Conversion of the diol 197 into cyclic sulfate 198^[89] was carried out in two steps in 85% yield: first, formation of the cyclic sulfate by treatment with thionyl chloride then oxidation with RuCl₃ and NaIO₄, as outlined in Scheme 28. Regioselective ring-opening of the cyclic sulfate 198 with sodium benzoate as nucleophile occurred at the less steri-

Scheme 26. Reagents and conditions: (a) K_2OsO_4 ·2 H_2O (5 mol-%), (DHQD)₂PHAL (6 mol-%), LiOH, *N*-bromoacetamide, *t*BuOH/ H_2O (3:2), 4 °C, 8 h, 70%, >99% *ee*; (b) NaH, PMBCl, DMF, 0 °C, 8 h; (c) LiBH₄, Et₂O, room temp., 15 min; (d) TBDPSCl, Et₃N, DMAP, DCM, room temp., 4 h; (e) KH, 18-C-6, allyl bromide, THF, room temp., 5 h, 76% (4 steps); (f) TBAF, THF, room temp., 1 h; (g) DM periodinate, DCM, room temp., 1 h; (h) (EtO)₂P(O)CH₂CO₂Et, LiBr, DBU, THF, room temp., 2 h, 85% (3 steps); (i) [Ru]-**129** (10 mol%), toluene, 90 °C, 2 h, 80%.

1-deoxygulonojirimycin **70** · HCl 13 steps, 29% overall yield from **192**

Scheme 27. Reagents and conditions: (a) OsO₄, NMO, tBuOH/ H₂O (1:1), 12 h, 96%; (b) DMP, PPTS, DCM, room temp., 12 h; (c) CAN, MeCN/H₂O (4:1), 0 °C, 10 min; (d) 6 N HCl, 120 °C, 12 h, 85% (3 steps).

cally hindered C-2 to afford, with high selectivity (up to 20:1), the *trans*-diol derivative **199** in 85% yield. Cleavage of the protecting groups in **199** proceeded cleanly and 1-deoxyidonojirimycin (**144**) was isolated as its hydrochloride salt in 90% yield (22% yield from **192**).

Olefin 196 was also considered as an intermediate for the synthesis of DMJ (10). Cleavage of the PMB group of 196 under acidic conditions proceeded smoothly and the corresponding allylic alcohol was subjected to standard Mitsunobu inversion to give the benzoate 200 (68% yield). This was submitted to dihydroxylation under Sharpless–Upjohn conditions to afford an inseparable 3:2 mixture of the 4-Obenzyl analogs of the cis-diols 202 and 203 (see Scheme 29). To overcome this lack of diastereoselectivity, the benzoate group was replaced by the much bigger silyl group. The use of the bulky TBDPS group to protect the C-4 hydroxyl group was found to be crucial for the diastereoisomeric out-

come of the dihydroxylation reaction: the ratio was greatly improved so the diastereoisomers 202 and 203 were obtained with a good selectivity (10:1) and in 87% yield for this three-step process. The latter mixture was separated as their triacetate derivatives by column chromatography. Finally, hydrolysis of the protecting groups led to the hydrochloride salt of DMJ (10) in 44% overall yield over the eight steps from 196 and in 16% yield from the starting material 192.

In order to obtain the last azasugar, 1-deoxyaltronojirimycin (206), the previous diols 202 and 203 were also converted into their cyclic sulfates and were separated at this stage on a silica gel column to give the intermediate 204 in 66% yield (Scheme 30). This was then submitted to the same sequence applied to compound 198 (Scheme 28) to afford 1-deoxyaltronojirimycin (206) as its hydrochloride salt in 10% yield from 192 (18 steps).

Somfai et al. have described an asymmetric synthesis of DNJ (9) in which the chiral synthon 209 was prepared by a Sharpless dihydroxylation and an epoxidation, as depicted in Scheme 31.^[90] Asymmetric dihydroxylation of the 2,4-dienoic acid derivative 207 led to the formation of a 4,5-diol with 97% ee (99.5% ee after one crystallization). Subsequent protection of the diol gave the acetonide derivative **208** in 78% yield from **207**. Reduction of the ester function of 208 with DIBAL provided an allylic alcohol, which was submitted to stoichiometric Sharpless epoxidation to afford the desired diastereoisomer 209 in 74% yield with high diastereoselectivity (up to 95%). The catalytic protocol was found to be less efficient. Epoxy alcohol 209 was then protected as its silyl ether and the PMB group was removed. The resulting alcohol was converted into the mesylate derivative and subsequent nucleophilic displacement with azide anion led, without ring-opening of the epoxide, to the expected chiral azide 210 in 81% yield (4 steps). After reduction of the azide 210 under Staudinger conditions, the resulting amine was then refluxed in EtOH to afford, through a 6-endo-tet cyclization, the piperidine 211 in 75%

Scheme 28. Reagents and conditions: (a) $SOCl_2$, Et_3N , DCM, -15 °C, 30 min; (b) $RuCl_3$, $NaIO_4$, $MeCN/DCM/H_2O$ (1:1:1), room temp., 1 h, 85% (2 steps); (c) NaOBz, DMF, 105 °C, 3 h; (d) 20% aq. H_2SO_4/DCM (1:1), room temp., 12 h, 85% (2 steps); (e) CAN, $MeCN/H_2O$ (4:1), 0 °C, 10 min; (f) 6 N HCl, 120 °C, 12 h, 90% (2 steps).

Scheme 29. Reagents and conditions: (a) 5% TFA in DCM, room temp., 30 min; (b) DIAD, Ph₃P, PhCOOH, THF, 0 °C, 2 h, 68% (2 steps); (c) K_2CO_3 , MeOH, room temp., 5 h; (d) TBDPSCl, imidazole, Et_3N , DMF, 60 °C, 12 h, 93% (2 steps); (e) K_2OsO_4 ·2 H_2O or OsO_4 , NMO, $tBuOH/H_2O$ (1:1), 16 h, 94%; (f) Ac_2O , DMAP, Et_3N , DCM, room temp.; (g) CAN, MeCN/ H_2O (4:1), 0 °C, 10 min; (h) 6 N HCl, 120 °C, 12 h, 74% (3 steps).

Scheme 30. Reagents and conditions: (a) $SOCl_2$, Et_3N , DCM, -15 °C, 30 min then $RuCl_3$, $NaIO_4$, $MeCN/DCM/H_2O$ (1:1:1), room temp., 1 h, 66%; (b) BzONa, DMF, 105 °C, 5 h then 20% aq. H_2SO_4/DCM (1:1), 12 h, room temp., 80%; (c) CAN, $MeCN/H_2O$ (4:1), 0 °C, 10 min; (d) 6 N HCl, 120 °C, 12 h, 88% (2 steps).

Scheme 31. Reagents and conditions: (a) AD-mix α , CH₃SO₂NH₂, tBuOH, H₂O, 0 °C, 46 h, 80%, 97% ee; (b) 2-methoxypropene, TsOH, DMF, room temp., 12 h, 78% (2 steps); (c) DIBAL, DCM, -78 °C, 30 min; (d) (+)-DIPT, Ti(OiPr)₄, tBuOOH, DCM, -20 °C, 12 h, 74% (2 steps), > 95% de; (e) TBDPSCl, Et₃N, DMAP, DCM, room temp., 16 h; (f) DDQ, DCM, H₂O, room temp., 3 h; (g) MsCl, iPr₂EtN, DCM, 12 h; (h) NaN₃, DMF, 80 °C, 12 h, 81% (4 steps); (i) PPh₃, THF/H₂O (10:1), room temp., 12 h; (j) EtOH, reflux, 65 h, 75% (2 steps); (k) HCl (37%), MeOH, reflux, 4 h, 100%.

yield. Finally, removal of all protecting groups of intermediate 211 by acidic treatment in MeOH at reflux yielded the hydrochloride salt of DNJ (9) in quantitative yield (35% from 207).

Chemoenzymatic Synthesis

The chemoenzymatic approach to chiral halogen-substituted cyclohexadienediols such as 212 (Scheme 32) by

Scheme 32. Reagents and conditions: (a) DMP, TsOH, room temp., 1 h; (b) m-CPBA, DCM, 0 °C to room temp., 11 h, 81% (2 steps); (c) LiCl, NaH, AcOH, THF, room temp., 17 h, 98%; (d) LiN₃, DMF, room temp., 72 h, 91%; (e) BnBr, KI, NaH, THF, 0 °C to room temp., 24 h; (f) O₃, pyridine, MeOH, -78 °C, 1 h, then NaBH₄, -10 °C, 3 h; (g) TBDMSCl, imidazole, DCM, room temp., 2 h, 89% (3 steps); (h) H₂ (1 atm), 5% Pd/C, EtOAc, room temp., 36 h, 86%; (i) BH₃·Me₂S, THF, room temp., 4.5 h, then 10% Pd/C, MeOH, room temp., 38 h, 73%; (j) 80% aq. TFA/H₂O (1:1), room temp., 20 h.

whole-cell oxidation of aromatics by microbial dioxygenases has been exploited extensively in the syntheses of diverse natural products.^[91] A combination of oxidative cleavage and reductive amination cyclization of functionalized cyclohexene intermediate 215 has been used by Banwell et al. [92] in the total synthesis of DMJ (10) depicted in Scheme 32. The cis-1,2-dihydrocatechol 212 was prepared in large quantity and in an enantiomerically pure form by microbial oxidation of chlorobenzene. This approach follows the early stages of Hudlicky's MJ 7 synthesis^[93] with regard to the first four steps: epoxidation with m-CPBA of the acetonide of 212 followed by epoxide ring-opening with LiCl led, with a total regioselectivity, to the chlorohydrin 214. This was then converted into the cis-azido alcohol (72% yield). Next, benzylation of the alcohol 215, cleavage of the double bond with ozone in MeOH, followed by reductive work-up and subsequent protection of the primary alcohol as the TBDMS ether gave the desired intermediate 216 in 89% overall yield. Treatment of the azidomethyl ester 216 under hydrogen in the presence of Pd on carbon as catalyst allowed the hydrogenolysis of the benzyl protecting group and the reduction of the azide function into amine to give an intermediate. This later compound was then converted by spontaneous intramolecular cyclization to the expected lactam 217 in 86% yield. Next, reduction of the lactam with BH₃·Me₂S complex followed by one-pot addition of Pd on carbon as catalyst in MeOH to cleave the amine-borane complex intermediate^[94] afforded the corresponding piperidine 218 in 73% yield (40% overall yield from 212). To complete the synthesis, removal of the protecting groups

under acidic conditions furnished DMJ (10) as a TFA salt (yield not reported).

Miscellaneous Approaches: Comins' Approach with Enantiopure 1-Acylpyridinium Salts

Comins has successfully explored with elegance the chemistry of enantiopure *N*-acyl-2,3-dihydro-4-pyridones as chiral building blocks for the stereocontrolled synthesis of various alkaloids.^[95] In 2001, Comins' group^[96] described an original approach to DNJ and DMJ from 4-methoxy-3-(triisopropylsilyl)pyridine (219), as outlined in Scheme 33.

The chiral 1-acylpyridinium salt 220, prepared in situ by N-acetylation of the pyridine derivative 219 with the chloroformate of (1R,2S)-2-(1-phenyl-1-methylethyl)cyclohexanol [or (–)-trans-2-cumyl-cyclohexyloxycarbonyl chloride = (-)-TCCOCOCI], was directly treated with (benzyloxy)methylcuprate to give the dihydropyridone 221 in 64% yield and 90% de. Removal of the chiral auxiliary (>95% recovery) and the C-5 TIPS group by treatment with sodium methoxide provided the enantiopure dihydropyridone 222 as a crystalline compound in 74% yield. This was then protected in high yield as the N-benzylcarbamate derivative by treatment with nBuLi followed by addition of Cbz-Cl. Subsequent treatment with Pb(OAc)4 in refluxing toluene gave the trans enantiopure acetoxy derivative 223 in 77% yield for the two steps. Hydrolysis of the acetate protecting group under acidic conditions provided an alcohol intermediate, which was submitted to a stereoselective reduction of the

Scheme 33. Reagents and conditions: (a) (–)-TCCOCOCl; (b) BnOCH₂(2-Th)Cu(CN)Li₂ then H_3O^+ , 64%; (c) NaOMe then H_3O^+ , 74%; (d) nBuLi then CbzCl; (e) Pb(OAc)₄, toluene, reflux, 22 h, 77% (2 steps); (f) 10% aq. HCl, EtOH; (g) Me₄NBH(OAc)₃, acetone, AcOH, 62% (2 steps); (h) OsO₄, NMO; (i) Pd(OH)₂, 10% HCl, 55% for 9 and 21% for 10 (2 steps).

carbonyl group by treatment with Me₄NBH(OAc)₃ to afford the *trans* diol **224** in 62% yield. Stereoselective introduction of a hydroxyl group at C-5 in **224** was found to be a more difficult task. At best, dihydroxylation of **224**, carried out with OsO₄ and NMO, led to the formation of a mixture of the corresponding unstable tetrahydroxypiperidines **225**. These were directly hydrogenated with Pd(OH)₂ and 10% HCl to remove the C6-OH and the *N*-protecting group. After chromatographic purification under neutral conditions, DNJ (9) and DMJ (10) were isolated in 55% and 21% yield respectively (13% and 5% overall yield from **219**).

Conclusions

It is now clearly the case that polyhydroxylated alkaloids, such as the hydroxy-substituted piperidines discussed in this microreview, have strong potential therapeutic applications, particularly in the pathologies involving glycosidases or glycosyltransferases. As an example, the efficiency of NB-DNJ in the inhibition of human immunodeficiency virus (HIV) or in type 1 Gaucher disease has prompted chemists to synthesize new original C- or N-substituted azasugars which could be more active and selective. Even though many successful and efficient routes to azasugars using a large variety of chemical techniques have been developed, as presented in this microreview, there is still lot of work remaining to improve these syntheses to give useful amounts of novel and original compounds in a short, flexible, and highly stereospecific fashion. Furthermore, application of combinatorial chemistry from already available chiral precursors could constitute a promising strategy to prepare libraries for structure-activity studies in some cases.

Acknowledgments

We thank the "Conseil Général de la Loire Atlantique", the "Centre National de la Recherche Scientifique", the "Ministère de l'Education Nationale de la Recherche et de la Technologie" and the "Université de Nantes" for supporting our work in the field of total synthesis of alkaloids. We would like to warmly thank Prof. Charles Tellier (Laboratoire de Biotechnologie, Biocatalyze et Biorégulation, UMR-CNRS 6204, Nantes, France) and Dr. François-Xavier Felpin (Laboratoire de Chimie Organique et Organométallique, UMR-CNRS 5802, Talence, France) for fruitful discussions.

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Received: November 19, 2004 Published Online: April 4, 2005